

SERVICE INFORMATION

M 137.0

MODELS AFFECTED: All BevMax 4 Models
MODEL NUMBERS: DN5800-4, DN3800-4

Date: 02/11/15

RE: BevMax 4 Lock Bar Guide Bushing Field Replacement



Reason: To provide instructions on removal and replacement of existing Lock Bar Guide(s) if defective in the field.

Order: See list of parts required:

Description	Part Number	QTY
10-32 X 1/4" Shoulder Screw	90020203	1
Lock Bar Spacer	80120197	1
10-32X3/8 Phil Truss Head Screw	80020265	1
.191ID.50ODX .054T Flat Washer	80070152	1
.260 ID X .687 OD Flat Washer	90070122	1
Installation Instructions	M137.x	1

Tools Required:

Drill
Phillips screw driver
3/16" drill bit

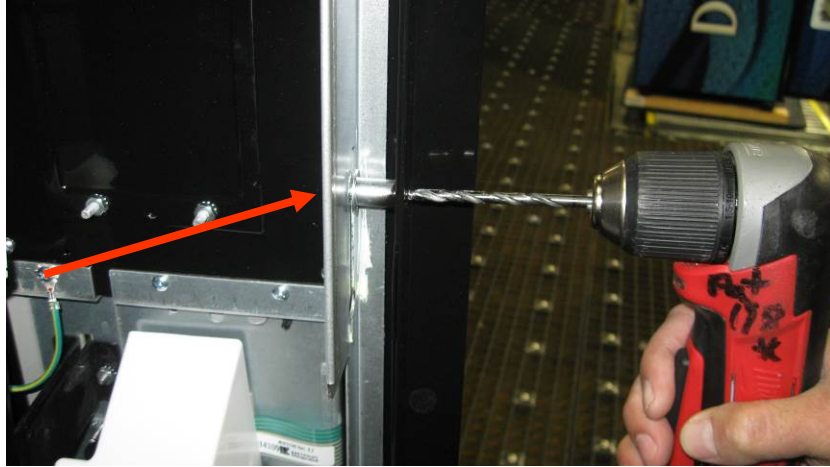
Thread Locking Liquid

Common screw driver

SERVICE INFORMATION

Removal/Installation Instructions – Failed Latch Bar Guide:

1. Remove power to the vender.
2. Drill out existing Latch Guide as shown with 3/16" Drill Bit as shown.



3. Discard old parts.
4. Install new parts in order as shown below in position as shown below.



5. Pre assembly parts as shown below.



NOTE: Install Liquid Thread Locker on threads of two screws before final installation.

SERVICE INFORMATION

6. Install in door assembly as shown below and tighten.



7. Completed Assembly see below.



8. Plug in vender and test for proper operation with the door open.

CAUTION: BE SURE TO TEST WITH DOOR OPEN FOR PROPER OPERATION BEFORE CLOSING AND LOCKING DOOR.